

## BL fixFORM SF Series

Indoor Step Aluminium Extrusion  
Designed for use with **BL flexFORM D2 Series**

**ST**

Printed



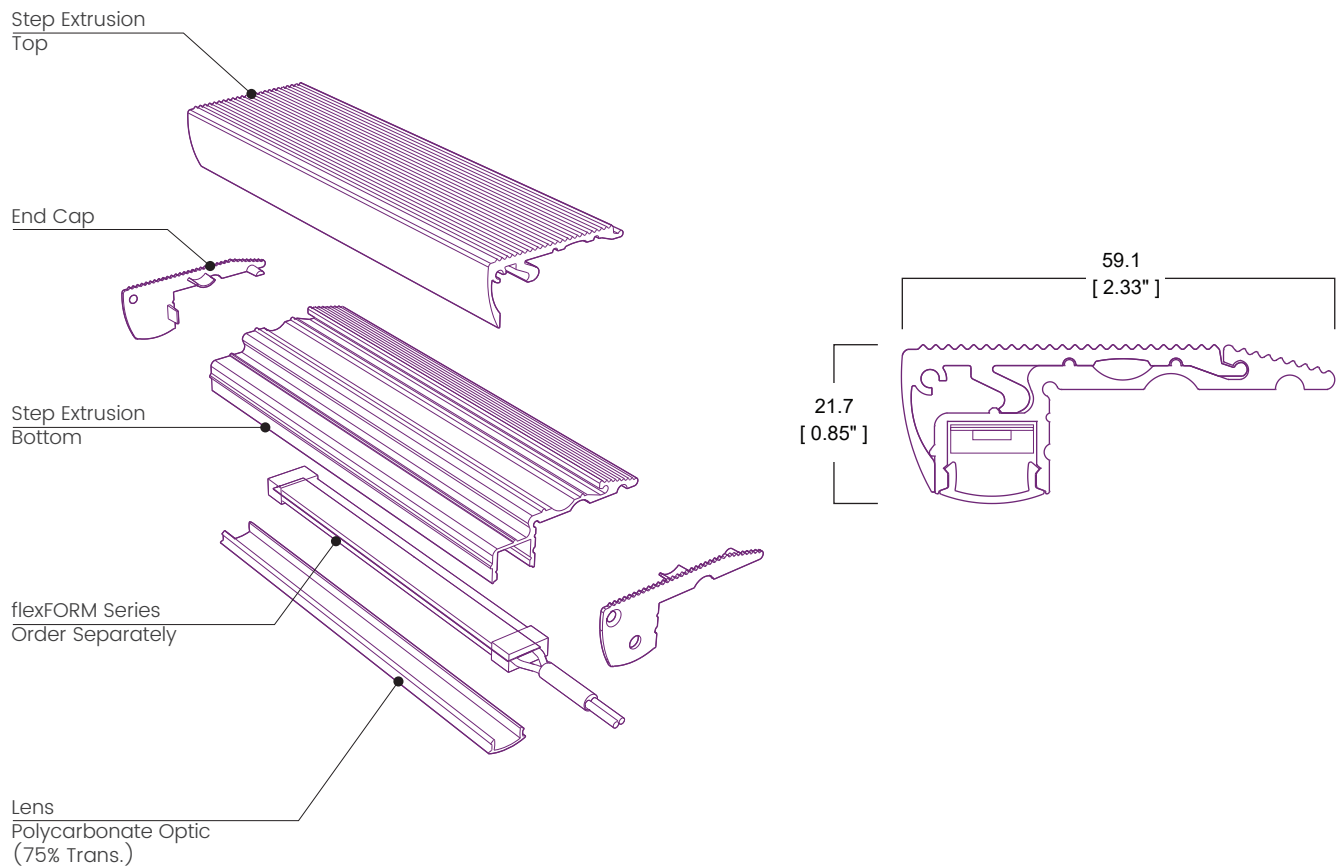
Please note that these instructions are guidelines only and in no way supersede any construction or installation standards.

Local building and electrical codes should be consulted before installation.

### ATTENTION

- There is potential danger of electrical shock when operating electrical components.
- Make sure power is turned off before installation.
- Allow for heat dissipation and adequate ventilation.

## Components:



PROJECT

CLIENT

TYPE

Solid State Lighting is sensitive to power fluctuations  
Surge protection is highly recommended for all LED lighting products and should be on a designated circuit to protect against premature failure  
Lack of surge protection may void your warranty

For more information, please download the  
**BL LIGHTING** catalogue

**BL LIGHTING. ILLUMINATE EVERYTHING**

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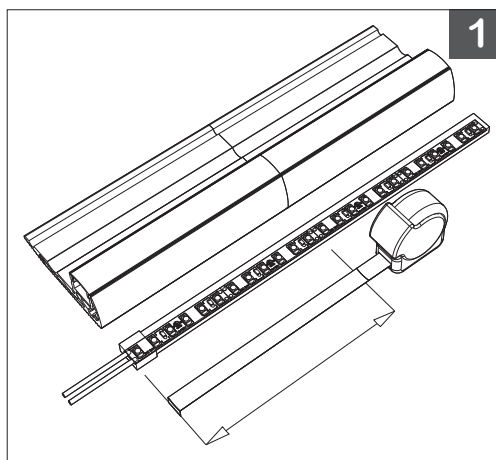


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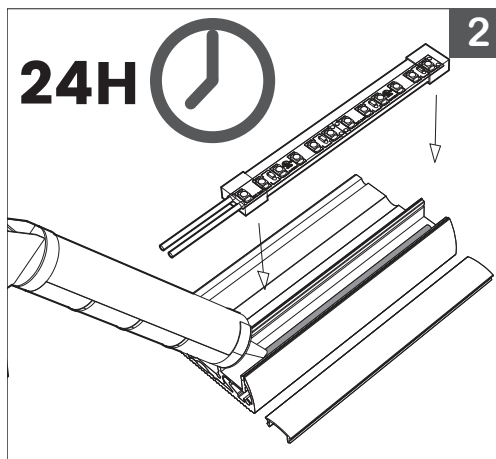


1.

- A. Measure **BL fixFORM SFST** in parallel with **BL flexFORM Series** to guarantee accurate coupling of components.
- B. Cut **BL fixFORM step light**.

**TIP:** Cut **BL fixFORM SFST** lens and bottom extrusion simultaneously.

Cut top extrusion separately.



2.

- A. Evenly bead adhesive along surface of **BL fixFORM SFST** bottom extrusion track.
- B. Mount **BL flexFORM SFST** into bottom extrusion track.

**IMPORTANT:** Ensure surface is clean and dry before applying adhesive.

Allow adhesive to cure for 24 hours before installation.

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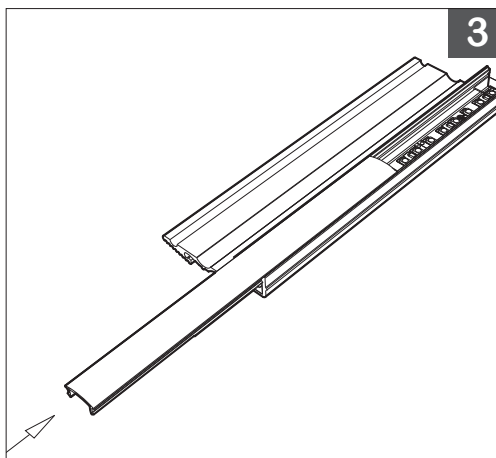


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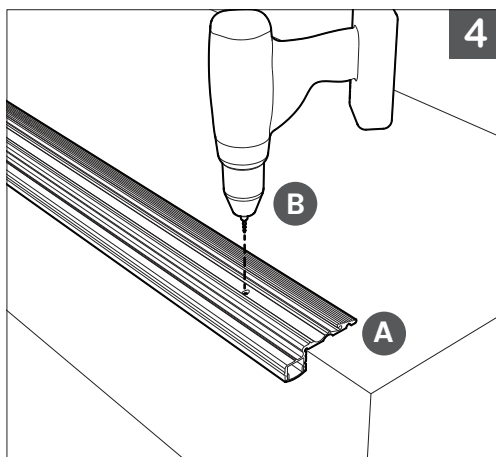
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3.

Insert the lens into the bottom extrusion.



4.

A. Place the bottom extrusion track on to the step.

B. Drill mounting holes into the track.

**TIP:** It is recommended to place a mounting hole near the edges of the extrusion. Mounting holes should be no more than 2ft apart.

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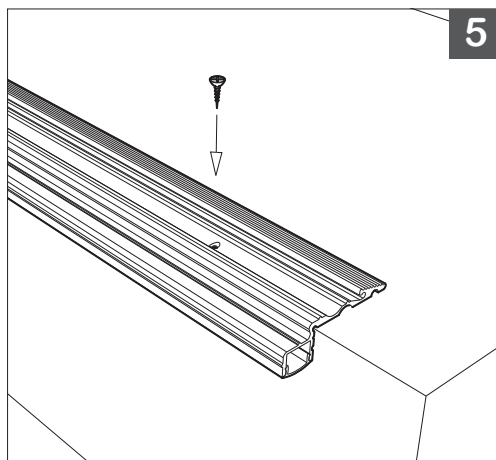


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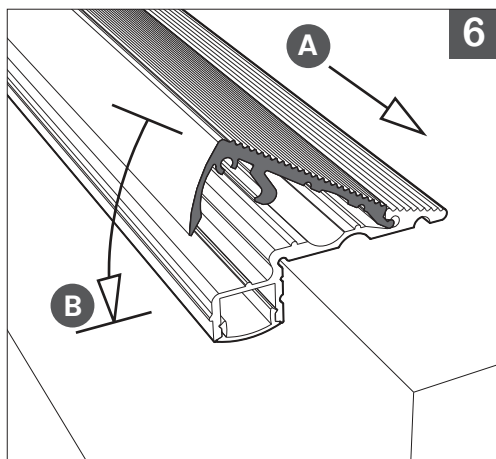
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5.

Utilize flush set screws to anchor extrusion to floor. Use an appropriate method of mounting the screws, depending on the material the step is made of (concrete, wood etc.).



6.

- A. Insert the edge of the top extrusion track into the matching groove of the bottom extrusion track.
- B. Apply downward pressure onto the top extrusion track until it snaps into the bottom extrusion track.

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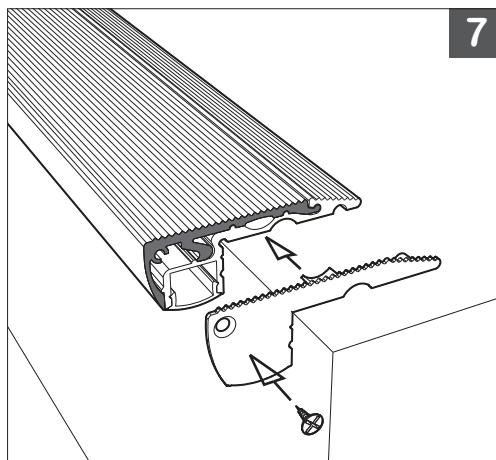


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7.

A. Feed the power leads through the designated hole on the end cap.

B. Insert and fasten the end caps to the top extrusion track with screws.

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